

# 4Z RICE GACT

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# What is 4Z?

- Federal rule for stationary engines
- Major and area sources
- New and existing engines
- Non-emergency and emergency engines
- Focus is on HAP emissions
- Uses combination of control and management practices to achieve emission reductions

**DISCUSSING AREA SOURCE RULES TODAY!!!!!!!!!!**



# Why???

- Deadlines
  - Compliance dates have passed
- Wide ranging applicability
  - Insignificant sources
- Complex rule
- Modified in January 2013
- Compliance assistance



# Acronyms & Terms

RICE	Reciprocating Internal Combustion Engine
GACT	Generally Available Control Technology (Federal rule for area sources)
Area Source	Potential to emit <25 tons total HAP or <10 tons individual HAP annually.
4Z	Subpart of the Federal Rules where this regulation is found (40 CFR 63 Subpart ZZZZ)
CI	Compression Ignition – diesel fueled
SI	Spark Ignition – Gasoline, natural gas, other gas
ULSD	Ultra low sulfur diesel (15ppm)
LB/RB	Lean burn (fuel lean), rich burn (fuel rich)
2S/4S	2 stroke power cycle completed in one revolution of the crankshaft; 4 stroke power cycle in two revolutions



# Is My Engine Subject?

- Compression and spark ignition
- All sizes
- Existing-construction started before 06/12/06
- New RICE to comply with NSPS 4I/4J

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# Applicability/Exemption

- Stationary RICE only
  - No motor vehicles or non-road engines
  - No portable engines
  - Portable can become stationary
- Existing emergency RICE at residential, commercial, or institutional area sources not used or obligated to be available more than 15 hours per year for emergency demand response.



# Emission Standards:

## Existing RICE at Area Sources

HP	Engine Subcategory				
	Non-emergency				Emergency or black start
	CI	SI 2SLB	SI 4SLB/4SRB	SI LFG / DG	
≤ 300	Management Practices	Management Practices	Management Practices	Management Practices	Management Practices
300 – 500	49 ppm CO or 70% CO reduction				
> 500	23 ppm CO or 70% CO reduction		<i>If engine used &gt;24 hrs/year:</i>  4SLB: Install oxidation catalyst  4SRB: Install non-selective catalytic reduction (NSCR)		

See Table 2D of 40 CFR 63 Subpart 4Z for full details of compliance requirements



# Management Practices

## Existing RICE at Area Sources

### CI RICE

- Change oil\* and filter
- Inspect air cleaner
- Inspect hoses and belts and replace as necessary

### SI RICE

- Change oil\* and filter
- Inspect spark plugs and replace as necessary
- Inspect hoses and belts and replace as necessary

Records must be maintained

Schedule is determined by the type of engine (at least annually)

*\*Oil analysis is an option (63.6625(i) or (j) with very specific requirements*





# Management Practices: Oil Analysis Program Option

- Conducted on same frequency

Analysis	Condemning Limit
Total base number (CI)	<30% of new oil
Total acid number (SI)	increases >3 mg KOH/gram from new oil
Viscosity	Changes >20% from new oil
Percent water content	>0.5% by volume

- If any limit is exceeded, oil must be changed
- Records must be maintained



# Emission Standards

## New RICE at Area Sources

Comply with 4Z by complying with the  
Stationary Engine New Source Performance  
Standards (NSPS)

- CI – 40 CFR 60 Subpart IIII
- SI – 40 CFR 60 Subpart JJJJ



# Compliance Requirements

## Existing RICE at Area Sources

Engine Subcategory	Compliance Requirements
Non-emergency CI RICE > 300 hp	<ul style="list-style-type: none"> <li>• Initial performance testing</li> <li>• Notifications</li> <li>• Semiannual reports</li> <li>• ULSD and crankcase emissions controls</li> <li>• &gt; 500 hp: 3 year testing required</li> <li>• &gt; 500 hp: Monitoring and operating limits</li> </ul>
Non-emergency SI 4SLB / 4SRB > 500 hp >24 hrs/yr, not remote	<ul style="list-style-type: none"> <li>• Initial and annual compliance demonstrations</li> <li>• Notifications</li> <li>• Semiannual reports</li> <li>• Monitoring or operating limits</li> </ul>
<b>Emergency</b> or black start engines Non-emergency CI $\leq$ 300 hp Non-emergency SI 2SLB Non-emergency SI 4SLB and 4SRB $\leq$ 500hp Non-emergency SI LFG/DG Non-emergency SI 4SLB or 4SRB > 500 hp < 24 hrs/yr or remote	<ul style="list-style-type: none"> <li>• Management practices</li> <li>• Operate/maintain engine per instructions</li> <li>• Emergency engines: hour meter and monitoring</li> <li>• Emergency engines used for emergency demand response or local reliability: reporting and ULSD</li> </ul>



# Emergency Engines

- No limits on operating hours in emergency situations
- 100 hrs/yr operation allowed for:
  - Maintenance checks and readiness testing
  - Emergency Demand Response:
    - Energy Emergency Alert Level 2 per NERC Standard\*
    - Deviation of voltage or frequency of 5% below standard\*

*\*Annual report to EPA if >100 hp emergency engine operated or contractually obligated to operate in this manner for more than 15 hours per year.*

*ULSD beginning January 1, 2015*



# Emergency Engines, cont.

- 50 hrs/yr (of 100) allowed for non-emergency operation\*:  
Cannot be used for peak shaving, non-emergency demand response, or to generate income or supply power as part of a financial arrangement unless all of the following are met...
  - Engine dispatched by local system operator
  - Intended to mitigate local limitations and local supply interruption
  - Dispatch follows specific protocols and guidelines
  - Power provided to facility or to support local distribution system
  - The dispatch and the specific guideline or standard being followed must be identified and recorded

*\*Annual report to EPA if >100 hp emergency engine operated in this manner at any time during the year.*

*ULSD beginning January 1, 2015*



# Important Dates

- Compliance date for CI/SI RICE
  - May 3, 2013 / October 19, 2013
- Initial Performance Test
  - 180 days after compliance date
    - October 30, 2013 / April 17, 2014
- Notification of Compliance Status due 60 days after compliance demonstration
- First semiannual report due January 31, 2014
- First annual emergency demand response report due March 31, 2016 (for 2015)
  - (<http://www.epa.gov/cdx>)



# Resources

- MCAQ representative
- EPA's RICE NESHAP TTN website:  
<http://www.epa.gov/ttn/atw/icengines/>
  - Webinars and presentations
  - Implementation tools
  - Technical information
  - Compliance information
  - Regulatory navigation tools



Thank You!

Questions?